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| **ТУ - СОФИЯ** | | | **ОПЕРАЦИОННА КАРТА** | | | | Чертеж № | | | | | | | | Лист | | | |
| Кат. ТМММ | | | **ЗА МЕХАНИЧНО ОБРАБОТВАНЕ** | | | | Наименование | | | | | | | | Вс. листа | | | |
| **Номер** | |  | | **Оборудване** | **Инструмент** | | | **Изч. Р-ри** | | РЕЖИМИ НА РЯЗАНЕ | | | | | ВРЕМЕНА | | | |
| Oпе-рация | Пре-ход | **НАИМЕНОВАНИЕ** | | **Приспособ-**  **ление** | Режещ | Измер-вателен | | D  mm | B  mm | a  mm | i | f  mm-1 | v  m/min | n  mm-1 | Тпз  min | То  min | Тсп  min | Тк  min |
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